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# Assembly and Installation Manual DeLuxe Side Guides Kit for 4000/5000 Vertical LIFT

MCD p/n 1546-02, v1.6

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## A. Parts Description

1. Check the following parts to ensure you have all the items necessary to assemble your new DeLuxe Bunk Kit for the **Model 4000** (110/122) or **Model 5000** (115/122) Vertical Boat Lift:

Qty Needed	Part No.	Description
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### MODEL 4000

2	1532-01	12'L DeLuxe "L" Carpeted Bunks
1	1521-02	DeLuxe Side Guides Parts Box, Sealed

### MODEL 5000

2	1532-01	12'L DeLuxe "L" Carpeted Bunks
1	1521-02	DeLuxe Side Guides Parts Box, Sealed

2. Check the Parts Box and identify the following items:

Qty Needed	Part No.	Description
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4	1538-02	DeLuxe Side Guide Post, 1-3/4" Sq.x 24"L
4	1539-01	Side Guide Support Base, 2-1/16" Sq. x 12"H
8	1539-02	Side Guide U-Bolt Bottom Plate
1	1516-02	DeLuxe Side Guides Fasteners Kit (Sealed Bag).
1	1546-02	Assembly Manual - DeLuxe Guides, 4000/5000

3. Check the Fasteners Kit (sealed plastic bag) and identify the following items:

Qty Needed	Part No.	Description	Used
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8	3709-06	Square U-Bolt, 3/8-16"x7-1/4"Lx1-7/8"IDx2-1/2"T ZY	(2) Support Base x 4
16	3700-02	3/8-16" x 1 1/4" Hex Head Lag Screw Bolt ZY	(4) Bunk Bracket x 4
16	3700-11	3/8-16" Nylon Insert Locknut ZY	(2) Support Base U-Bolt x 8
4	3706-13	1/2-13" x 1 3/4" Hex Head C/S Stainless (SS)	(1) Support Base x 4
4	3706-12	1/2-13" Square Nut 3/4" x 3/4" Stainless Steel	(1) Support Base x 4

If any problems are found, do not proceed.

**Call your Metal Craft Dealer.**

Or, reach Metal Craft at **800-989-3625** or at **www.metalcraftlifts.com**



## Step #2 -

Insert the **DeLuxe Side Guide Post** into the Side Bunk Base. Position top plate with the overhang of the top plate facing towards the outside of the lift.

**4**      **1538-02** DeLuxe Side Guide Post, 1-3/4" Sq.x 24"L

Tighten with these Stainless fasteners:

**4**      **3706-13** 1/2-13" x 1 3/4" Hex Head C/S Stainless (SS)      (1) Support Base x 4

**4**      **3706-12** 1/2-13" Square Nut 3/4" x 3/4" Stainless Steel      (1) Support Base x 4

## Step #3 -

Place (2) **DeLuxe Carpeted Bunks** in place.

Screw Lag Bolts into bottom of bunk to fasten the Bunks to the Legs:

**16**      **3700-02** 3/8-16" x 1 1/4" Hex Head Lag Screw Bolt ZY      (4) Bunk Bracket x 4



## Step #4 -

Adjust **DeLuxe Side Guide Posts** up/down and in/out to fit boat.

Adjustment range is 26" - 35".